



## Installing Stage I Kit KTM 250cc-450cc SXF 4-Stroke (2011-15)

Thank you for choosing 2Tall Racing. We have spent countless hours of R&D and testing to ensure you receive the highest quality product on the market today.

All 2Tall Racing llc products are developed using the most current technology available for design and manufacturing.

All 2Tall Racing Parts are made and packaged in South Florida, USA. We use only the highest quality American materials for function and durability.

2Tall Racing llc is the first to bring you complete bolt on Space Kits specifically engineered to raise the height of your motorcycle for taller riders.

2Tall Racing; Taking motocross to new heights.

**INSTRUCTIONAL VIDEO can be found on [www.2tallracing.com](http://www.2tallracing.com).**

**Patent Pending.**

Please read all instructions thoroughly before installation. Failure to follow all installation instructions will void any warranty implied or otherwise.

2Tall Racing llc is not responsible for problems/Injuries due to improper installation and/or improper use.  
we recommend wearing safety glasses and mechanics gloves.

You must know how to remove and reinstall the tank, subframe, air boot; exhaust, radiators and handlebar clamps in order to install this 2Tall Racing product otherwise have it installed by a professional mechanic. Keep all stock parts from your existing bike as some components may be necessary to install your new 2Tall Racing Space Kit depending on the application.

This product is designed for closed course use only unless otherwise stated.

**For information on replacement parts, model parts, etc; please email us at 2Tall Racing LLC using the email [jan@2tallracing.com](mailto:jan@2tallracing.com)**

**IMPORTANT: The chain length should not be shorter than the standard KTM setting. Preferably, position the wheel further back from the standard position. This will avoid the tire from rubbing the rear guard plastics and preventing damage to your plastics.**

Parts Supplied: 250-450 SXF Stage I Space Kit

- 1) 2x 2Tall Handlebar Riser Clamp / 2x 5mm Spacer
- 2) 2x 2Tall Handlebar Top clamp
- 3) 2x 2Tall Shroud Mounts / 2x Shroud Rubber Elastics
- 4) 1x 2Tall Rubber Tank riser
- 5) 1x 2Tall Tank Dowell
- 6) 1x 2Tall Airboot Extender
- 7) 1x 2Tall Muffler Bracket
- 8) 2x 2Tall Lower Subframe Bracket
- 9) 2x 2Tall Upper Subframe Bracket
- 10) 1x Permatex 3oz Silicone sealant
- 11) 4x Cable ties
- 12) 1x M6 x 40mm Torx Hex Bolt (tank)
- 13) 4x Specialty M8 x 16mm Bolt (subframe)
- 14) 2x M6 x 30mm Torx Hex Bolt (muffler)
- 15) 1x Extended Fuel Injector Hose plus 2x Crimp Clamps

Tools Required:

- |                           |                   |
|---------------------------|-------------------|
| 1) 8mm Socket Wrench      | 8) Pliers/Cutters |
| 2) 10mm Socket Wrench     | 9) Loctite        |
| 3) 13mm Socket Wrench     | 10) 8mm Spanner   |
| 4) CRX Torx 45 Hex Key    |                   |
| 5) Cr-v6 Allen Key        |                   |
| 6) Flat head screw driver |                   |
| 7) Spring Puller          |                   |

**NOTE: Make sure engine is completely cool and that the motorcycle has been thoroughly clean and dried prior to installation. Be sure the vehicle is on a stand in a stable vertical position where at least rear wheel is off the ground (not triangle stand)**

## 2Tall Installation:

### Section 1. Installing 2Tall Racing Handlebar Risers:

- Remove Bar Pad. Remove Standard mounts; Keep bolts for later use. Rest Handlebars over front number plate.
- Using Loctite, install 2Tall Racing Riser clamps using standard mount bolts. (5mm spacers can be installed with the stock under clamp bolts)
- Position handlebar to rider preference. Fasten top clamps using the four stock bolts and tighten evenly.
- **NOTE: These under clamps can be positioned in eight different positions using the 5mm spacers to suit rider preference.**



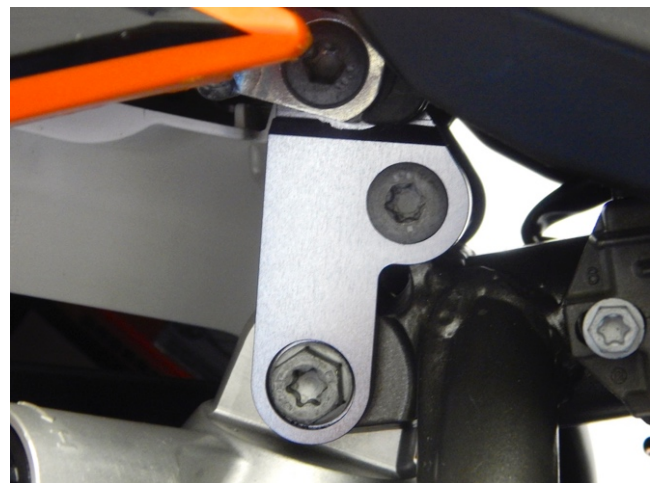
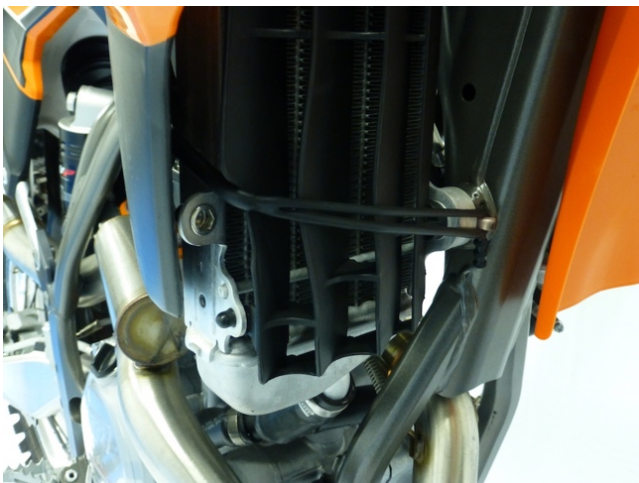
### Section 2. Installing 2Tall Racing Kit:

- Remove seat, air filter, tank, muffler and subframe; Keep bolts for later use. (**Note: Some cable ties need to be cut to loosen the cables as the bike is being lifted, It may seem there is not enough cable length but with a little play and adjusting, there is enough length. Cable ties are provided to secure cables after installation of subframe**)
- Remove rubber air boot from the subframe. (**To Install Air boot extender to stock air boot, Go to 'Section 3. Installing 2Tall Racing Airboot Extender to standard KTM air boot.'** Do this Section before continuing as the silicone provided needs 24 hours cure time)
- **Sub-frame Brackets:** Begin with installing the Right (pipe side) Upper Bracket first. Remove top shock bolt and allow rear wheel to rest on ground. Attach bracket to frame using one of the Specialty M8 x 16mm bolts with Loctite. Bracket should be positioned for the shock bolt to be inserted through the lower through hole of the bracket. Lift shock into position; fasten shock using standard shock bolt and Loctite.
- Now install Left Upper Bracket with provided Specialty M8 x 16mm bolt with Loctite. Position bracket in line with the Right Upper Subframe Bracket.
- Apply both lower subframe brackets to frame using Stock KTM Torx subframe bolts with Loctite (**The bolts are positioned in a manner so that if you were to take the subframe off, you would only have to loosen the standard KTM subframe bolts. This means leaving the lower brackets attached to the subframe**). Make sure the Left and Right lower bracket is on the correct side. One bracket is made to avoid kick stand fixture
- **Airboot:** Once 2Tall Racing air boot extender has been sealed to standard KTM air boot and left to cure for 24 hours, attach the whole air boot back into the subframe. When attached, position the top of the subframe in line with the inserts of the upper subframe brackets. Slide the legs of subframe into the grooves of the lower subframe brackets. Fasten Upper Subframe brackets first using standard KTM subframe bolts with Loctite. Attach air boot to Injector/Carburetor before fastening the Lower Subframe Brackets.
- (**NOTE: Make sure Airboot is positioned correctly and do not forget to tighten hose clamp. Also reinstall both Engine Breather Hose and Air Temperature Sensor. If you have problems with getting the subframe to line up with the brackets, try loosen all the bolts fastening the brackets to the frame so that the brackets and subframe adjust itself into position**). Check all bolts have been fastened with Loctite.
- **Pipe:** First install 2Tall Racing pipe bracket to the uninstalled muffler using the M6 x 30mm Torx bolts provided. Once the bracket is securely installed to the muffler, slide the muffler into the header pipe. Use small washers from stock bolt on the remaining two M6 x 30mm Torx bolts provided. Insert the right bolt first (bolt closer to engine) halfway before inserting the left bolt (bolt further from engine), then fasten both bolts securely. Reinstall the Stock Exhaust Spring between muffler and header pipe.
- **Extended Fuel Injector Hose:** Replace the stock Fuel Hose with the Extended Fuel Hose. Do this by loosening the crimp clamps of the stock fuel injector hose and pull injector hose off. Now insert the Extended Fuel Hose with the new provided Crimp Clamps. Once inserted onto the tank, fasten the crimp clamps.

- **Rubber Tank Riser:** Remove stock rubber attachment located on the spine of the frame. First place the tank riser over top the frame thread stem. Insert the 2Tall dowel into the top of the circle opening. Push down firmly until the dowel comes into contact with frame thread stem.
- **Shrouds:** Remove radiator protectors. Then remove the two bolts fastening the RIGHT radiator to the frame. Pull the lower end of the shroud and attach the 2Tall Shroud Mounts to the lower fixture with the inside of the hook shape facing the opposite radiator. Carry out the same process on the LEFT radiator. Remember to reinstall both radiator protectors.
- Now attach both Shroud Rubber Elastics to shroud of motorcycle. Make sure you remove the washers in the shroud before inserting the elastics. Begin with the Right shroud. Insert Shroud elastic through the rear of the opening in the shroud. Carry out the same process on the LEFT shroud.
- **Tank:** The tank can now be installed. Position tank into the correct place so that the tank spacer lines up. Using the stock rubber spacer and M6 x 40mm bolt provided, fasten tank bolt to the frame. Pull the Shroud elastics over the hook of the Shroud mounts. Now install provided tank guard elastics where the tank comes into contact with the frame. The tank should now sit securely in place with no play.
- **Cables:** Test the throttle cable and front brake cable by turning the handle bar both ways. If the front brake cable is tight, loosen the bolt fastening the cable to the reservoir and adjust cable so that it is facing down. Fasten bolt when in the correct position. If throttle cable is also tight, loosen throttle handle and adjust until cable becomes loose.
- **Check:** After tank is securely fastened, inspect the complete bike and kit. Make sure all bolts have been fastened securely. Loctite must be used on all subframe, shock and handlebar clamp bolts. Finally attach seat. Secure seat with standard bolt.



Both Lower brackets are completely identical. Other side will face down.







### Section 3: Installing the 2Tall Racing Air boot Extender to Standard KTM Airboot:

- Remove standard air boot from subframe. Make sure to clean air boot thoroughly all over.
- When clean, attach the 2Tall Racing air boot Extender to the Standard Air boot using the same method as attaching the standard air boot to the subframe.
- When attached, lay the air boot on a flat surface with the 2Tall Racing Air boot Extender facing down.
- Take the Permatex Silicone Sealant (Please follow instructions for the silicone sealant and allow sufficient time to cure before starting the engine) and attach nozzle. Cut the nozzle tip down to the third step and then insert nozzle tip between the exterior opening of the Air boot and 2Tall Racing Air boot Extender. Carefully squeeze the tube and apply around the entire exterior opening between air boot and air boot extender. After applied, squeeze the air boot and air boot extender together and wipe away any excess silicone with a rag. **(Note: Take your time when applying the silicone sealant)**
- Allow to fully cure for 24 hours before installing on motorcycle.

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Buyer assumes all risk for any and all damage caused to themselves, a third party and/or property by virtue of failure of these products.

By installing and/or using a 2Tall Racing llc product, you hereby accept and understand these stated terms and conditions and have followed all instructional steps.

LIMITED WARRANTY: All merchandise manufactured by 2Tall Racing llc has a warranty against manufacturing defects for a period of one (1) year from the date of invoice. Warranty is limited to the repair or replacement of defective products. There is no warranty for normal wear and tear, any type of crash damage or for product failure due to improper maintenance.

2Tall Racing llc reserves the right to repair or replace defective product at its discretion.

Product returned as a warranty after having been used, if found to be defective, is not valued at the full purchase price. A depreciated value will be estimated for used product. Products accepted as a warranty claim and repaired or replaced will need to be shipped/post back to the 2Tall Racing llc office (Address can be found on our website [www.2tallracing.com](http://www.2tallracing.com)) at the customers' expense.

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Please use invoice number as reference when returning the good. Returns must be sent back to 2Tall Racing llc office. Proof of purchase, such as a copy of the original invoice, must accompany all warranty claims. Warranties will be honored to the direct purchaser only.